

Date: Monday, 27/10/2008 3:24:17 PM
User: Melanie Fauleux

Process Sheet

RUSH

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 42992
Estimate Number : 10425
P.O. Number :
This Issue : 27/10/2008 S.O. No. :
Prsht Rev. : NC
First Issue : 27/10/2008 Type : SMALL /MED FAB
Previous Run : 41449
Written By :
Checked & Approved By : MF 08-10-27
Comment : Est. A04.04.19 New issue KJ/JLM
ESR B 06.05.25 Waterjet EC

Drawing Name : PLATE
Part Number : D32191
Drawing Number : D3219 REV A
Project Number : N/A
Drawing Revision : A
Material :
Due Date : 03/11/2008 Qty: 138 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S125 6061-T6 .125 Sheet



Comment: Qty.: 0.1012 sf(s)/Unit Total : 12.1464 sf(s)
6061-T6 .125 Sheet
To be made in multiples of 4
Material: 6061-T6 (QQ-A-200/11) 0.125" thick
(M6061T6S.125) Batch: 109058 B 8-10-28

138

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
1-Cut as per Dwg D3219
Dwg Rev: A B 8-10-28
Prog Rev: A

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

B 8-10-28

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

508/10/28 138 counted

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1
1-Deburr if necessary. B 8-10-28

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PLATE

Job Number: 42992

Part Number: D32191

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/10/28 138

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Out

8/10/28

139x

SIP

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/10/29

Job Completion



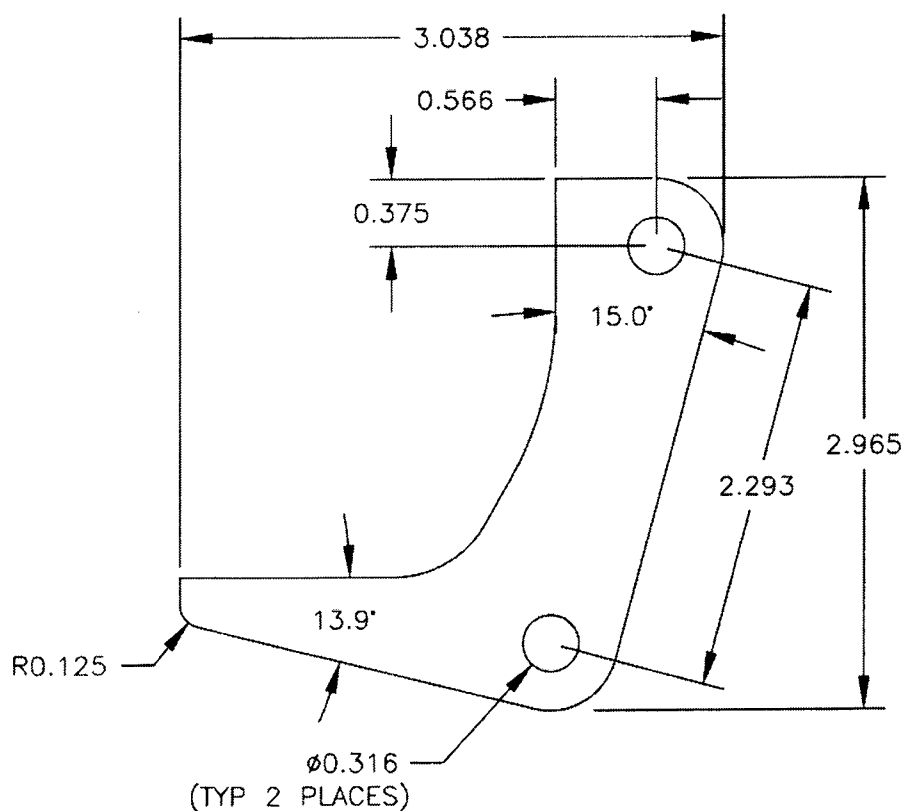
08.10.29



DESIGN <i>UP</i>	DRAWN BY <i>UP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. D3219	REV. A SHEET 1 OF 1
DATE 03.10.10		TITLE PLATE	SCALE 1:1
A	03.10.10	NEW ISSUE	

RELEASED
04.04.05

REFERENCE ONLY



D3219-1 PLATE

- 1) MACHINE PER DWG FILE "D3219-1.SLDPRT"
- 2) MATERIAL: 6061-T6, 0.125 THICK (QQ-A-250/11)
(REF DART SPEC M6061T6S.125)
- 3) FINISH: NONE
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.015
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 6) ALL DIMENSIONS ARE IN INCHES

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